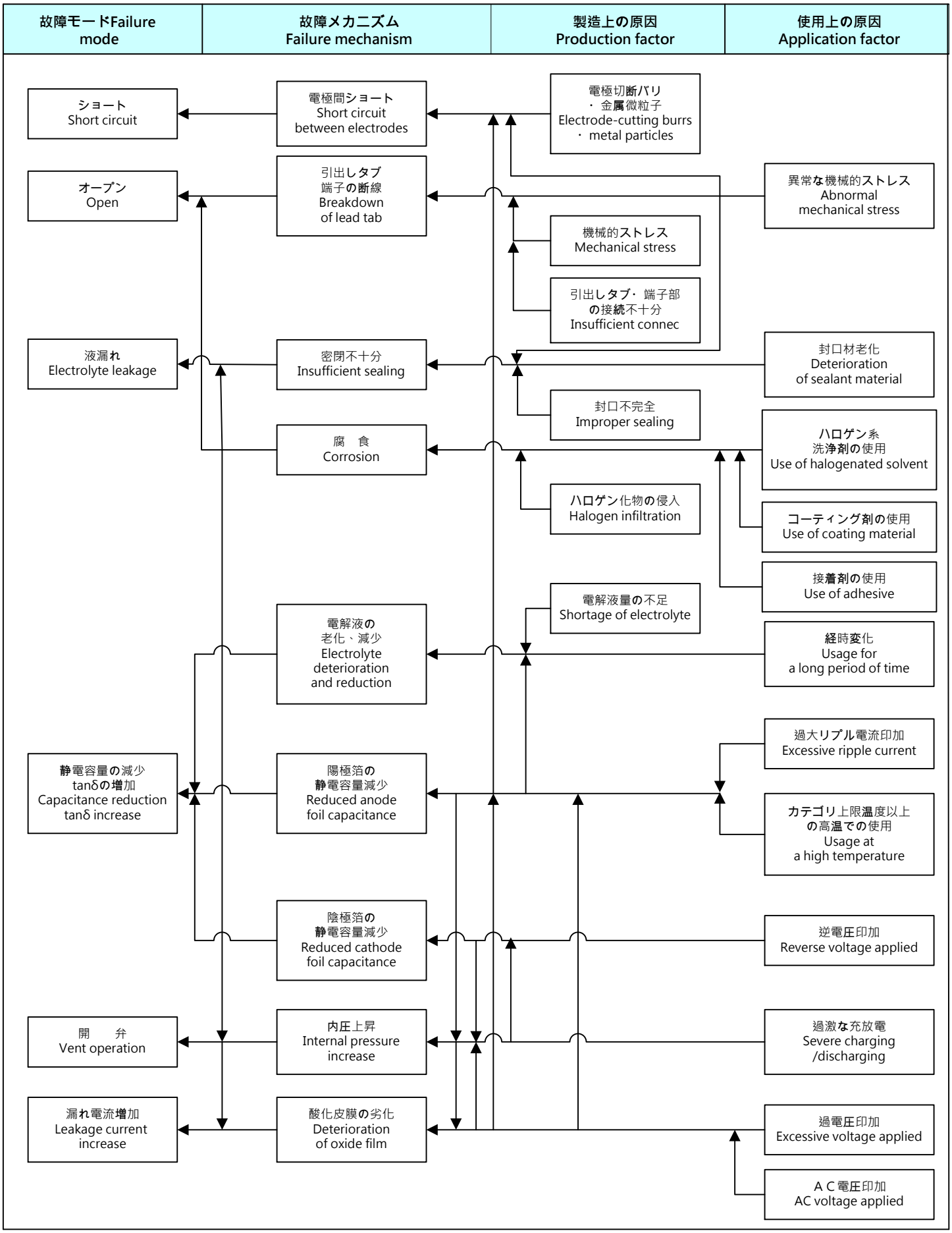■ 代表的な故障モードとその要因 / Typical failure and Factors Caused